

# SPROCKETS IN A CLEANABLE MODULAR BELT CONVEYOR

## Abstract

An easy-to-clean conveyor with sprockets that reveal the hinge area of a modular conveyor belt to a fluid spray. A conveyor includes a modular belt constructed of rows of belt modules hinged together in series by hinge pins into an endless belt loop. A sprocket, mounted on a shaft for rotation, engages an inner surface of the belt in driving or driven contact. The sprocket extends from a central bored hub to an outer periphery, which is arranged to engage the inner surface of the belt along an area of contact that varies laterally across the inner surface of the belt in each rotation of the sprocket.